10

15

20

WHAT IS CLAIMED IS:

1. A method for producing an ink jet recording head, comprising steps of:

forming, on a substrate, a solid layer composed of soluble resin and having a pattern for constituting a liquid flow path;

forming an inorganic film by low temperature film formation so as to cover said solid layer;

forming a layer of a head forming material so as to cover said inorganic film;

removing a part of said inorganic film for forming a discharge port; and

removing said solid film thereby forming a liquid flow path communicating with the discharge port.

2. A method according to claim 1, wherein said low temperature film formation is executed by sputtering, CVD or vapor deposition.

3. A method according to claim 1, wherein said inorganic film is composed of SiN, SiO_2 , Al_2O_3 , Ti, Ta, Cu, Ag or ITO.

4. A method according to claim 1, wherein the layer of said head forming material has ink repellent property.

- 5. A method according to claim 4, wherein the layer of said head forming material is composed of ink-repellent settable resin.
- 6. A method according to claim 1, wherein the layer of said head forming material is composed of an inorganic material.
- 7. A method according to claim 1, wherein said
 10 head is of an edge shooter type in which said
 discharge port is provided on an end face of said
 substrate.
- 8. A method according to claim 1, wherein said inorganic film removing step is executed by cutting said inorganic film together with said substrate.
- 9. A method according to claim 1, wherein said head is of a side shooter type in which said
 20 discharge port is provided toward above said substrate.
- 10. A method according to claim 1, wherein the layer of said head forming material is composed of resin and said inorganic film removing step is executed by dry etching.

- 11. A method according to claim 9, wherein said solid layer is provided with a discharge port pattern on the liquid flow path pattern.
- 5 12. An ink jet recording head which comprises being produced by an ink jet recording head producing method according to any of claims 1 to 11.

10